

SAFETY DATA SHEET  
according to Regulation (EC) No. 1907/2006  
**Icosit® KC 340/65 Part A**



Revision Date 20.06.2017

Version 6.0

Print Date 20.06.2017

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

**1.1 Product identifier**

Trade name : Icosit® KC 340/65 Part A

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Product use : Technical casting compounds

**1.3 Details of the supplier of the safety data sheet**

Company name of supplier : Sika Deutschland GmbH  
Kornwestheimer Str. 103-107  
D-70439 Stuttgart  
Telephone : +49 711 8009 0  
E-mail address of person : EHS@de.sika.com  
responsible for the SDS

**1.4 Emergency telephone number**

Emergency CONTACT (24-Hour-Number):  
GBK GmbH Global Regulatory Compliance +49(0)6132-84463

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**SECTION 2: Hazards identification**

**2.1 Classification of the substance or mixture**

Type of product : Mixture

**Classification (REGULATION (EC) No 1272/2008)**

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Chronic aquatic toxicity, Category 2 H411: Toxic to aquatic life with long lasting effects.

**2.2 Label elements**

**Labelling (REGULATION (EC) No 1272/2008)**

Hazard pictograms : 

Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.  
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**  
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.  
P273 Avoid release to the environment.

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P280	Wear protective gloves/ eye protection/ face protection.
<b>Response:</b>	
P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.

Hazardous components which must be listed on the label:

- 403-240-8 6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine
- 224-518-3 4-morpholinecarbaldehyde

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Hazardous components

Chemical name CAS-No. EC-No. Registration number	Classification (REGULATION (EC) No 1272/2008)	Concentration [%]
6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine 106264-79-3 403-240-8 01-0000015292-76-XXXX	Acute Tox.4; H302 Skin Sens.1; H317 Aquatic Acute1; H400 Aquatic Chronic1; H410	>= 5 - < 10
4-morpholinecarbaldehyde 4394-85-8 224-518-3 01-2119987993-12-XXXX	Skin Sens.1; H317	< 1

For the full text of the H-Statements mentioned in this Section, see Section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

General advice	: Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	: Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	: Take off contaminated clothing and shoes immediately.



- Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

#### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Allergic reactions  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : sensitising effects  
  
May cause an allergic skin reaction.

#### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

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### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

#### 5.2 Special hazards arising from the substance or mixture

- Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : No hazardous combustion products are known

#### 5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.



## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and materials for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

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Storage class (TRGS 510) : 10, Combustible liquids

Other data : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : No data available

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## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

Contains no substances with occupational exposure limit values.

### 8.2 Exposure controls

#### Personal protective equipment

Eye protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (0,4 mm),  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : No special measures required.

#### Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Appearance	: liquid
Colour	: grey
Odour	: characteristic
Odour Threshold	: No data available
Flash point	: > 101 °C
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Lower explosion limit (Vol-%)	: No data available
Upper explosion limit (Vol-%)	: No data available
Flammability	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
pH	: Not applicable
Melting point/range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Vapour pressure	: 0,01 hPa
Density	: ca.0,88 g/cm <sup>3</sup> at 20 °C
Water solubility	: insoluble
Partition coefficient: n-octanol/water	: No data available
Viscosity, dynamic	: ca.3.700 mPa.s at 20 °C
Viscosity, kinematic	: > 20,5 mm <sup>2</sup> /s at 40 °C
Relative vapour density	: No data available
Evaporation rate	: No data available

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**9.2 Other information**

No data available

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**SECTION 10: Stability and reactivity**

**10.1 Reactivity**

No dangerous reaction known under conditions of normal use.

**10.2 Chemical stability**

The product is chemically stable.

**10.3 Possibility of hazardous reactions**

Hazardous reactions : Stable under recommended storage conditions.

**10.4 Conditions to avoid**

Conditions to avoid : No data available

**10.5 Incompatible materials**

Materials to avoid : No data available

**10.6 Hazardous decomposition products**

No decomposition if stored and applied as directed.

**SECTION 11: Toxicological information**

**11.1 Information on toxicological effects**

**Acute toxicity**

Not classified based on available information.

**Components:**

**6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine:**

Acute oral toxicity : LD50 Oral (Rat): 1.515 mg/kg

**Skin corrosion/irritation**

Not classified based on available information.

**Serious eye damage/eye irritation**

Not classified based on available information.

**Respiratory or skin sensitisation**

Skin sensitisation: May cause an allergic skin reaction.

Respiratory sensitisation: Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.



**Reproductive toxicity**

Not classified based on available information.

**STOT - single exposure**

Not classified based on available information.

**STOT - repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

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**SECTION 12: Ecological information**

**12.1 Toxicity**

No data available

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

**12.6 Other adverse effects**

**Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Toxic to aquatic life with long lasting effects.

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**SECTION 13: Disposal considerations**

**13.1 Waste treatment methods**

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number.  
Completely emptied packagings may be given for recycling.



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Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor. Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany. For further details see [www.sika.de](http://www.sika.de)

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## SECTION 14: Transport information

### ADR

- 14.1 UN number** : 3082  
**14.2 Description of the goods** : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
(6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine)  
**14.3 Class** : 9  
**14.4 Packing group** : III  
Classification Code : M6  
Labels : 9  
Tunnel restriction code : (-)  
**14.5 Environmentally hazardous** : yes

### IATA

- 14.1 UN number** : 3082  
**14.2 Description of the goods** : Environmentally hazardous substance, liquid, n.o.s.  
(6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine)  
**14.3 Class** : 9  
**14.4 Packing group** : III  
Labels : 9  
**14.5 Environmentally hazardous** : yes

### IMDG

- 14.1 UN number** : 3082  
**14.2 Description of the goods** : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
(6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine)  
**14.3 Class** : 9  
**14.4 Packing group** : III  
Labels : 9  
EmS Number 1 : F-A  
EmS Number 2 : S-F  
**14.5 Marine pollutant** : yes

### 14.6 Special precautions for user

No data available

### 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable



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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Prohibition/Restriction

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Banned and/or restricted (1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich) (low boiling point modified naphtha)

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH Information: All substances contained in our Products are  
- preregistered or registered by our upstream suppliers, and/or  
- preregistered or registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2	ENVIRONMENTAL HAZARDS	Quantity 1 200 t	Quantity 2 500 t
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Water contaminating class (Germany) : WGK 3 highly water endangering

VOC-CH (VOCV) : 0,16 %  
no VOC duties

VOC-EU (solvent) : 0,16 %

GISCODE : PU 40

### 15.2 Chemical safety assessment

This product contains substances for which Chemical Safety Assessments are still required.

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## SECTION 16: Other information

#### Full text of H-Statements

H302 Harmful if swallowed.  
H317 May cause an allergic skin reaction.  
H400 Very toxic to aquatic life.  
H410 Very toxic to aquatic life with long lasting effects.

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### Full text of other abbreviations

Acute Tox.	Acute toxicity
Aquatic Acute	Acute aquatic toxicity
Aquatic Chronic	Chronic aquatic toxicity
Skin Sens.	Skin sensitisation
ADR	Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS	Chemical Abstracts Service
DNEL	Derived no-effect level
EC50	Half maximal effective concentration
GHS	Globally Harmonized System
IATA	International Air Transport Association
IMDG	International Maritime Code for Dangerous Goods
LD50	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	Occupational Exposure Limit
PBT	Persistent, bioaccumulative and toxic
PNEC	Predicted no effect concentration
REACH	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	Substances of Very High Concern
vPvB	Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !